Wednesday, 1/31/2007 2:18:20 PM Kim Johnston User **Process Sheet** : SPACERS (1/4 THICK) **Drawing Name** Customer : CU-DAR001 Dart Helicopters Services Job Number : 30543 Estimate Number : 10247 . H /A : D2022101 **Part Number** P.O. Number S.O. No. : 7/17 · D2022 REV. --: 1/31/2007 **Drawing Number** This Issue : N/A : NC Project Number Prsht Rev. : MACHINED PARTS **Drawing Revision** First Issue NIA. : 27688 Material Previous Run : 2/20/2007 400 Um: Each **Due Date** Written By Checked & Approved By : Est D Now made in house NG Comment **Additional Product** Job Number: Description: Seq. #: M6061T6R0750 6061-T6 Round Bar .750" 1.0 Comment: Qty.: Total: 13 f(s) 0 f(s)/Unit 6061T6 Round Bar .750" Material: 6061-T6 (QQ-A-225/8)x.750Ø bar Batch: 403156 (M6061T6RO.750 HARDINGE CNC LATHE SMALL HARDINGE 2.0 Comment: HARDINGE CNC LATHE SMALL 1- Note: .257(F) Dia drill 2-Turn Blank as per FolioFA206 Q & 07/04/18 3-Tumble & deburr any sharp edges as per dwg INSPECT PARTS AS THEY COME OFF MACHINE 3.0 QC2 Comment: INSPECT PARTS AS THEY COME OFF MACHINE SECOND CHECK QC8 4.0 Comment: SECOND CHECK PACKAGING RESOURCE #1 5.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location:

## Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES								
DATE	STEP	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
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								3		
Part No	:	PAR #:	Fault Category:	NCR: Yes	No) DQ	A: 🔀	Date: c	52/02/02		

QA: N/C Closed: \_\_\_\_ Date: \_\_\_\_

NCR: WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC	Corrective Action Section B			Verification		A1
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
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				484-444				
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			1					

NOTE: Date & initial all entries

Date: Ûser: Wednesday, 1/31/2007 2:18:20 PM

Kim Johnston

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACERS (1/4 THICK)

Job Number: 30543

Part Number: D2022101

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE





Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 07.0222

## **Dart Aerospace Ltd**

W/O:		WORK ORDER	CHANGES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #: Fault Category:	NCR: Yes	s No DC	A:	_ Date: _	
			QA:	N/C Close	ed:	_ Date: _	
		WORK ORDER NON COM	EODMANCE (NO	·D/			

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section B				Annroyal		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector		
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	30543
Description: Spacer	Part Number:	D2022-101
Inspection Dwg: D2022 Rev: -		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

X	First Article	Prototype
-		

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.226	+/-0.010	.228	/			
0.032 x 45°	+/-0.010	1026	/			·
0.740	+/-0.010	.747	/			
Ø0.257	+0.005/-0.000	.747				
					71447	
				<del> </del>		
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Measured by:	Sil	Audited by:	In I	Prototype Approval:	N/A
Date:	07/02/18	Date:	07/02/19	Date:	N/A

Rev	Date	Change	Revised by	Approved d
Α	04.10.05	New Issue	KJ/JLM KJ/	
				7-7

RELEASED

.032 x 45°

CHAMFGE TYP.

TAO DIA.

D2022-101

DRILL F (257) DIA IN -101 DRILL P (323) DIA IN -103

SHOP COPY
RETURN TO
RETURN

MAT'L: ALUMINUM 6061-T6 (QQ-A-225/B)

REVISION

REVISI